



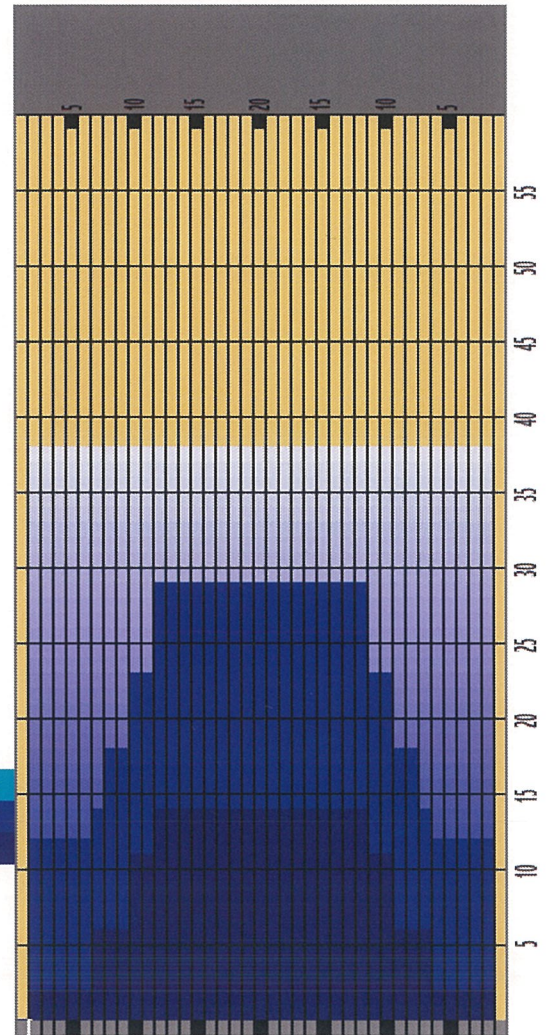
Op open 17



Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	10.08 mL	Reverse Oil Total	10.215 mL	Volume Oil Total	20.295 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	4995
2	7L	7R	2	14	3	A	54	2.8	6.7	3.9	2430
3	10L	10R	2	18	3	A	42	6.7	11.8	5.1	1890
4	12L	12R	1	18	3	A	17	11.8	14.3	2.5	765
5	2L	2R	0	22	3	A	0	14.3	28.0	13.7	0
6	2L	2R	0	26	3	A	0	28.0	38.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	38.0	29.0	-9.0	0
2	12L	12R	2	22	3	B	34	29.0	22.8	-6.2	1530
3	10L	10R	2	18	3	B	42	22.8	17.7	-5.1	1890
4	8L	8R	2	14	3	B	50	17.7	13.8	-3.9	2250
5	7L	7R	1	14	3	B	27	13.8	11.9	-1.9	1215
6	2L	2R	2	10	4	B	74	11.9	9.1	-2.8	3330
7	2L	2R	0	10	4	B	0	9.1	0.0	-9.1	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 2 In Lane
 Machine On 23.8.2017 12.41

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.04	1.31	1	1	1.31	3.04

