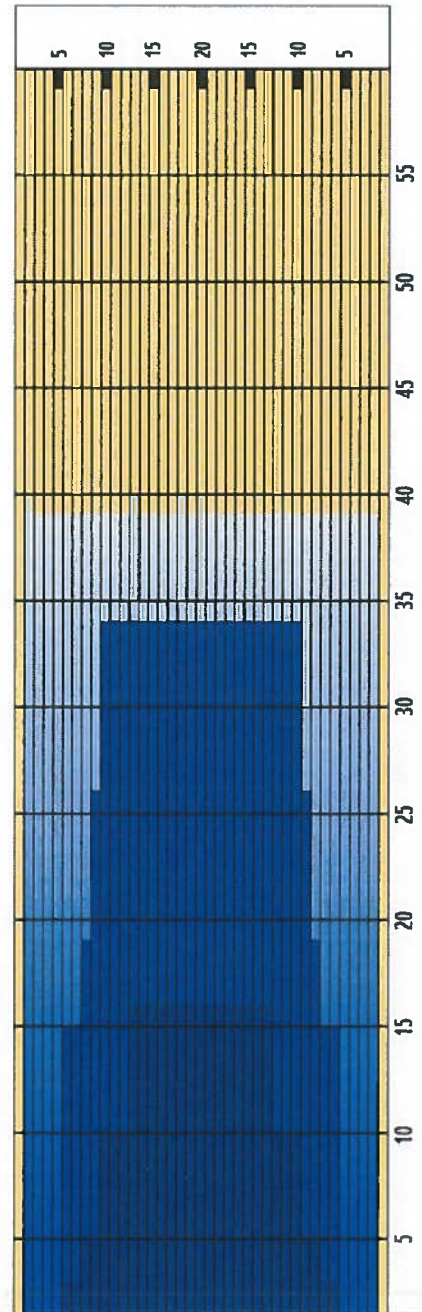


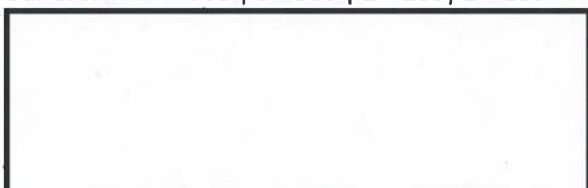
Oil Pattern Distance	39	Reverse Brush Drop	38	Oil Per Board	43 ul
Forward Oil Total	8.256 mL	Reverse Oil Total	9.073 mL	Volume Oil Total	17.329 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Terrain	Tank B Conditioner	Terrain

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	3	A	37	0.0	0.0	0.0	1591
2	6L	6R	2	14	3	A	58	0.0	3.9	3.9	2494
3	8L	8R	1	14	3	A	25	3.9	5.8	1.9	1075
4	10L	10R	2	18	3	A	42	5.8	10.9	5.1	1806
5	13L	13R	2	18	3	A	30	10.9	16.0	5.1	1290
6	2L	2R	0	22	3	A	0	16.0	39.0	23.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	39.0	34.0	-5.0	0
2	10L	10R	3	18	3	B	63	34.0	26.4	-7.6	2709
3	9L	9R	3	18	3	B	69	26.4	18.8	-7.6	2967
4	8L	8R	2	14	3	B	50	18.8	14.9	-3.9	2150
5	6L	6R	1	10	3	B	29	14.9	13.5	-1.4	1247
6	2L	2R	0	10	3	B	0	13.5	0.0	-13.5	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L 16L-18R	8L-12L 18L-18R	13L-17L 16L-18R	16L-18R 17R-13R	18L-18R 12R-8R	18L-18R 7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.73	1.37	1	1	1.37	7.73

