



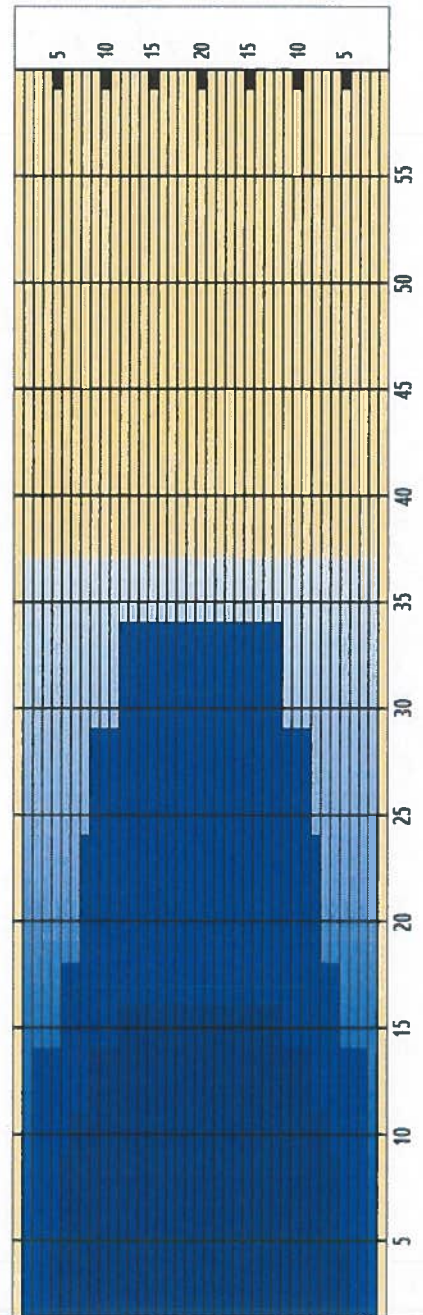
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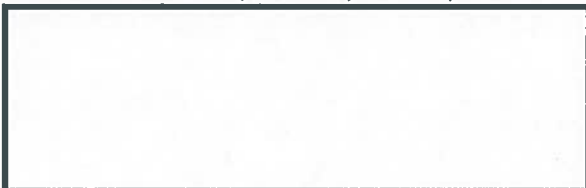
Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	10.28 mL	Reverse Oil Total	9.92 mL	Volume Oil Total	20.2 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Terrain	Tank B Conditioner	Terrain

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	3	A	70	0.0	1.9	1.9	2800
2	5L	5R	2	14	3	A	62	1.9	5.8	3.9	2480
3	6L	6R	2	14	3	A	58	5.8	9.7	3.9	2320
4	7L	7R	1	14	3	A	27	9.7	11.6	1.9	1080
5	9L	9R	1	18	3	A	23	11.6	14.1	2.5	920
6	12L	12R	1	18	3	A	17	14.1	16.6	2.5	680
7	2L	2R	0	22	3	A	0	16.6	37.0	20.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	37.0	34.0	-3.0	0
2	12L	12R	2	18	3	B	34	34.0	28.9	-5.1	1360
3	9L	9R	2	18	3	B	46	28.9	23.8	-5.1	1840
4	8L	8R	3	14	3	B	75	23.8	17.9	-5.9	3000
5	6L	6R	2	14	3	B	58	17.9	14.0	-3.9	2320
6	3L	3R	1	14	3	B	35	14.0	12.1	-1.9	1400
7	2L	2R	0	14	3	B	0	12.1	0.0	-12.1	0



Cleaner Ratio Main Mix 19:1 Forward  
 Cleaner Ratio Back End Mix 19:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L 18L-18R	8L-12L 18L-18R	13L-17L 18L-18R	18L-18R 17R-13R	18L-18R 12R-8R	18L-18R 7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.17	1.19	1	1	1.19	3.17

