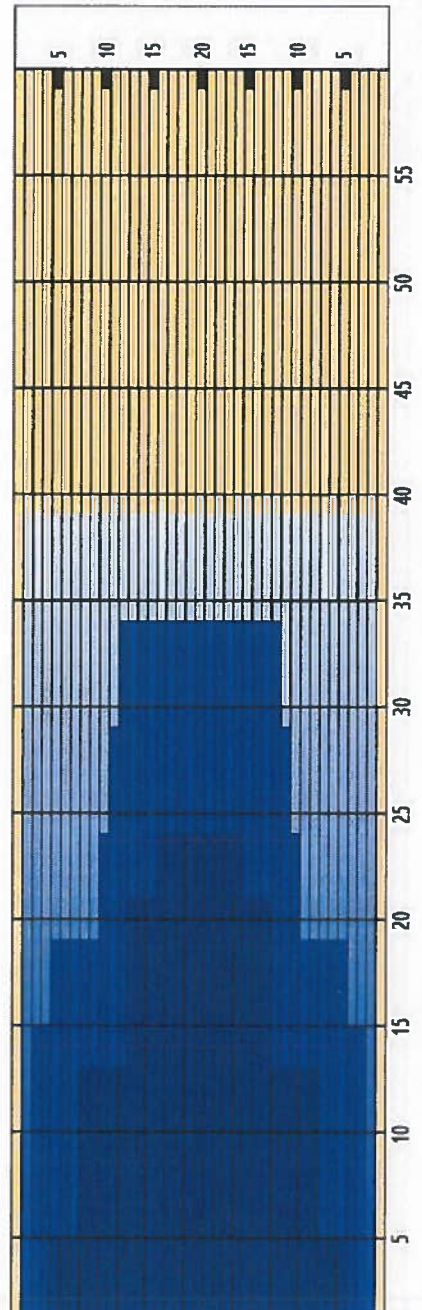


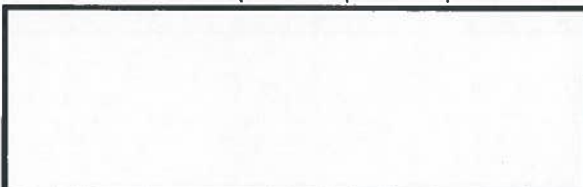
Oil Pattern Distance	39	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	10.44 mL	Reverse Oil Total	9.84 mL	Volume Oil Total	20.28 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Terrain	Tank B Conditioner	Terrain

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	3	A	70	0.0	1.9	1.9	2800
2	5L	5R	2	14	3	A	62	1.9	5.8	3.9	2480
3	8L	8R	3	18	3	A	75	5.8	13.4	7.6	3000
4	13L	13R	2	18	3	A	30	13.4	18.5	5.1	1200
5	13L	13R	1	18	3	A	15	18.5	21.0	2.5	600
6	16L	16R	1	22	3	A	9	21.0	24.1	3.1	360
7	2L	2R	0	26	3	A	0	24.1	39.0	14.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	39.0	34.0	-5.0	0
2	12L	12R	2	18	3	B	34	34.0	28.9	-5.1	1360
3	11L	11R	2	18	3	B	38	28.9	23.8	-5.1	1520
4	10L	10R	2	18	3	B	42	23.8	18.7	-5.1	1680
5	5L	5R	2	14	3	B	62	18.7	14.8	-3.9	2480
6	3L	3R	2	14	3	B	70	14.8	10.9	-3.9	2800
7	2L	2R	0	14	3	B	0	10.9	0.0	-10.9	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L 15L-18R	8L-12L 16L-18R	13L-17L 18L-18R	18L-18R 17R-13R	18L-16R 12R-5R	18L-16R 7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.28	1.57	1.03	1.03	1.57	3.28

